

ps:®multi-thread® (MT6-TFI) / DROP IN

FOR PRIMA POWER SERVOELECTRIC MACHINES - STATION Di

FOR M2 TO M10 AND UNC#2-56 TO UNC 3/8"-16 IN SHEET THICKNESS UP TO 8 MM

PART-NO.

TOOL - COMPLETE (ALL INCLUSIVE)		
Upper part incl. 6 thread modules (metric): M2,5; M3; M4; M5; M6; M8 Set tap inserts (5 pce / each size) Complete die Complete assembling set	451600005	

UPPER PART - COMPLETE		
Without modules and tap inserts	451601005	

THREAD MODULES - COMPLETE (WITHOUT TAP INSERTS)			
Type 38	M2	451610020	
Type 43	M2,5 and UNC #2- 56	451610025	
Type 48	M3 and UNC #3- 48	451610030	
Type 61	UNC #4- 40 and UNC #5- 40	451610037	
Type 67	M4	451610040	
Type 76	M5 and UNC 6- 32 and UNC 8- 32	451610050	
Type 95	M6 and UNC 10- 24 and UNC 12- 24	451610060	
Type 119	M8 and UNC 1/4"-20	451610080	
Type 134	UNC 5/16"-18	451610087	
Type 143	M10 and UNC 3/8"-16	451610100	

TAP INSERTS		
M2	924GF1492	
M2,5	924GF1401	
M3	924GF1402	
M4	924GF1404	
M5	924GF1405	
M6	924GF2401	
M8	924GF2402	
M10	924GF2403	
UNC #2-56	924GFUC05	
UNC #3-48	924GFUC10	
UNC #4-40	924GFUC15	
UNC #5-40	924GFUC20	
UNC #6-32	924GFUC25	
UNC #8-32	924GFUC30	
UNC #10-24	924GFUC35	
UNC #12-24	924GFUC40	
UNC 1/4"-20	924GFUC45	
UNC 5/16"-18	924GFUC50	
UNC 3/8"-16	924GFUC55	

DIE - COMPLETE		
for all thread sizes	451621000	

ASSEMBLING SET - COMPLETE		
Torque wrench / grease gun / rig pin 6 mm / auxiliary assembling ring / socket wrench 4 mm / Molykote grease	451603000	



Spare parts	PART-NO.
Head sealing ring	919030024
Glue 90 ml for head sealing ring	ZHB005009
Blind leading nut	451611000
Head screw	451601021
Gear wheel incl. key wedge + retaining ring	451601120
Key wedge	431B20031
Retaining ring	908001083
Active PU stripper	451601141
Torque wrench with inserts and grease	499MONKIT
Grease gun	923000005
Molykote grease	923000002
Auxiliary assembling ring	451609991
Rig pin 6 mm	919030017
Socket wrench 4 mm	919030018
Set brushes (4 pieces)	299211131
Magnet	999000021